



Envirogrid EGA 30 standard sections are manufactured from 58 strips of HDPE, resulting in a section length of 29 cells and 8 cells wide. Each strip is the appropriate width and 142 inches (3.6m) in length. Weld spacing is 17.5 in  $\pm$  .12 in (446  $\pm$  3mm). Cell density is 22 cells per meter squared. Cell walls are textured and if perforations are required 11%  $\pm$  2% of the cell wall is removed.



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Material Properties	Test Method	Unit	Test Value	
Polymer Density	ASTM D 1505	g/cm <sup>3</sup> (lb/ft <sup>3</sup> )	0.935-0.965 (58.4-60.2)	
Environmental Stress Crack Resistance	ASTM D 5397	hours	> 400	
Environmental Stress Crack Resistance	ASTM D 1693	hours	6000	
Carbon Black Content	ASTM D 1603	% by weight	1.5% minimum	
Nominal Sheet Thickness <sup>(1)</sup>	ASTM D 5199	mm (mil)	1.27 (50) -5%, +10%	

Polyethylene strip shall be textured with a multitude of rhomboidal (diamond shape) indentations. The rhomboidal indentations shall have a surface density of 22 to 31 per cm2 (140 to 200 per in2).

Physical Properties	Unit	Test Value					
Nominal - Expanded Cell Size (width x length)	mm (in)	320 (12.6) x 287 (11.3)					
Nominal - Expanded Cell Area	cm <sup>2</sup> (in <sup>2</sup> )	460 (71.3)					
Nominal - Expanded Panel Size (width x length)	m (ft)	2.56 (8.4) x 8.35 (27.4)					
Nominal - Expanded Panel Area	m <sup>2</sup> (ft <sup>2</sup> )	21.4 (230)					
Cell Depth	mm (in)	75 (3)	100 (4)	150 (6)	200 (8)		
Seam Peel Strength	N (lbf)	1065 (240)	1420 (320)	2130 (480)	2840 (640)		
Seam Hang Strength	A 102mm (4in) weld joint supporting a load of 72.5 kg (160 lbs) for 30 days minimum or a 102mm (4in) weld joint supporting a load of 72.5 kg (160 lbs) for 7 days minimum while undergoing temperature change from 23°C (74°F) to 54°C (130°F) on a 1 hour cycle.						

<sup>(1)</sup> The Nominal Sheet Thickness is an average thickness of the sheet, taken from the mean of 10 readings.



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